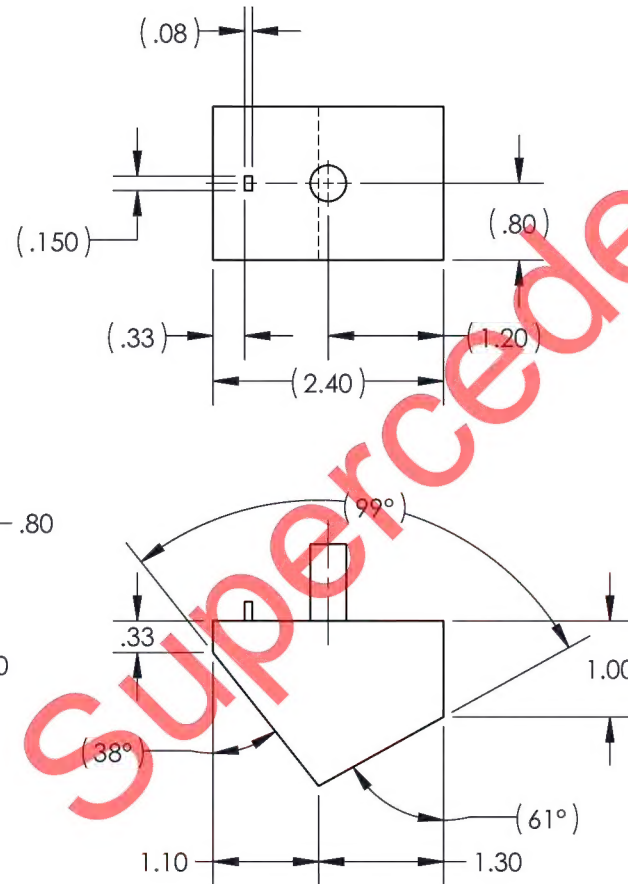
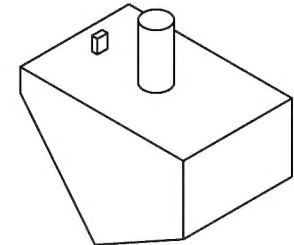


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0094	CH'D TITLEBLOCK DIMENSION TOLERANCES.	5/1/2015	RJC	JAG
3	16-0227	CH'D B/O REF WAS #E3TZ-4730-A IS #E3TZ-4730-A. CH'D DIMS WAS .08 IS (.08), WAS .150 IS (.150), WAS .80 IS (.80), WAS .33 IS (.33), WAS 1.20 IS (1.20), WAS 2.40 IS (2.40), WAS .20 IS (.20), WAS 1.60 IS (1.60), WAS 38° IS (38°), WAS 99° IS (99°), DELETED DIM 119°. ADDED DIM (.61°). ADDED JIG NOTE.	11/21/2016	DPD	JAG



- NOTES:
1. FABRICATE FROM BUMPER E3TZ-4730-A BY CUTTING.
 2. USE C45-15-10-F BUMPER CUTTING JIG.

DART AEROSPACE	
TITLE BUMPER	
DWG NO. C3-18-9	REV 3
MAT'L RUBBER HEAT TREAT FINISH SPEC DRAWN BY: CANAM CHECKED: CLOUGH OPPTS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .06 ANGLES ± 1° .X ± .1 SURFACES = 125° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
USED ON MODEL	
SCALE 1:2	DATE 6/3/2007
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C3-18-9	1	BUMPER	RUBBER	{#E3TZ-4730-A} MODIFIED